

Chromatography Solutions

Avantor® Hichrom gas chromatography columns



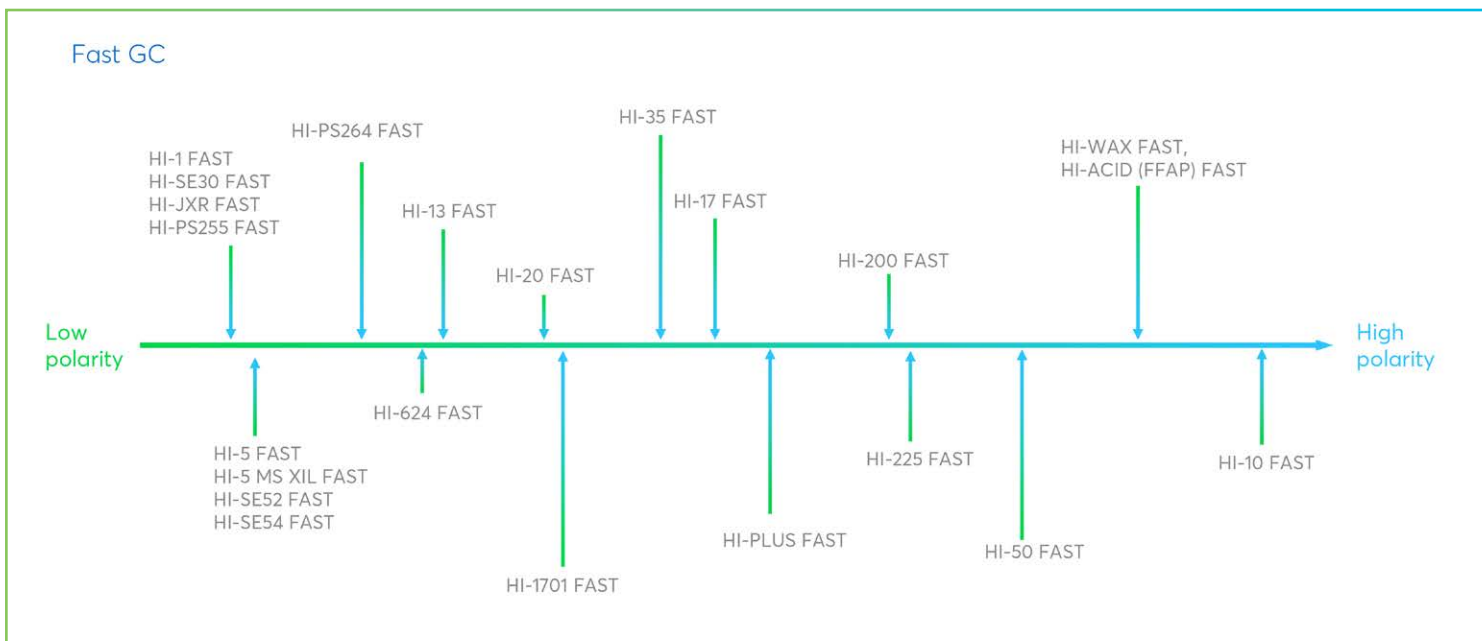
Avantor® Hichrom gas chromatography columns

Gas chromatography employs a partition between a gas phase and a functionalised immobilised liquid phase to achieve separation. Owing to the length of the capillary columns, high resolution can be achieved. GC is used across a range of industries in many different application areas, from the analysis of fragrances and flavours, to the quantification of residual solvents in pharmaceuticals.

Owing to this broad application range, we offer over 50 different phases. This allows you to have access to the widest range of chemistries on the market, with all you need to achieve the desired separation of your mixture.

RANGE OF COMMON PHASES ACCORDING TO POLARITY

DIFFERENT PHASES & FORMATS



UNIQUE PHASES

In addition to our standard phases, we offer specially developed unique phases, which have been designed and developed to solve specific GC separation problems and give superior performance to other products on the market.

Avantor® Hichrom GC columns formats and dimensions

We cover many formats and phases as shown below:

- Length: 1 to 150 m
- Internal diameter: 0.05 to 0.53 mm
- Film thickness: 0.05 to 7.00 µm
- Temperature max. limits: 150 to 400 °C (dependant on phase and film thickness)

For the most widely used phases, a range of formats are available. For example, the HI-5, 5% polysiloxane is available in the following formats:

- HI-5 Standard
- HI-5 HT High temperature
- HI-5 MS Low bleed for mass spec.
- HI-5 MS XIL Ultra-low bleed for sensitive mass spec.

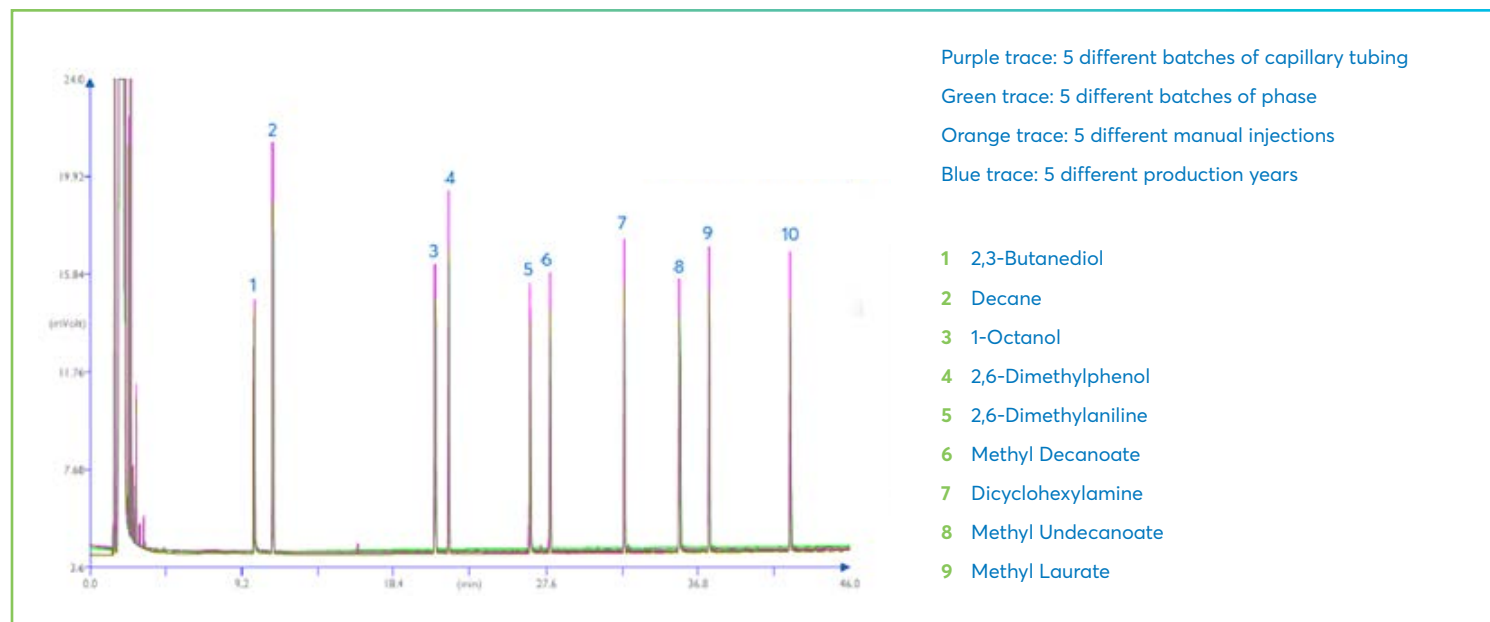
The High Temperature (HT) format is for applications that require a higher maximum temperature at the end of a temperature gradient run to be sure that less volatile compounds are volatilised for separation on the column. The following phases give the following corresponding maximum temperature limits. The maximum temperature for the column is dependent upon the type of phase and the film thickness.

MAXIMUM TEMPERATURES FOR THE HIGH TEMPERATURE FORMATS OF COMMONLY USED PHASES

HT phase	Max. temp./ °C
HI-1 HT	400
HI-WAX HT	300
HI-5 HT	400
HI-17 HT	370
HI-SE54 HT	400
HI-8 HT	400
HI-65 HT	370
HI-1701 HT	320
HI-35 HT	370

QUALITY / REPRODUCIBILITY

With Avantor® Hichrom branded products, you can be sure that you are buying the high quality you need for your analytical laboratories to meet stringent regulatory requirements. Our GC columns provide demonstrable reproducibility so that you can be confident that a method developed on one of our columns will perform the same batch-to-batch, year-on-year.



Avantor® Hichrom GC phases cross reference guide

AVANTOR® HICHROM GC PHASES	AGILENT / VARIAN	ALLTECH	MACHEREY-NAGEL	PHENOMENEX	QUADREX	RESTEK	SGE	SUPELCO	USP METHOD CLASSIFICATION
HI-1	DB-1, HP-1, CP-Sil 5 CB	AT-1(+), EC-1(+)	OPTIMA-1	ZB-1	007-1	Rtx-1	BP1	SPB-1, Equity-1	G1, G2, G9
HI-5	DB-5, HP-5, CP-Sil 8 CB	AT-5(+), EC-5(+)	OPTIMA-5	ZB-5	007-5	Rtx-5	BP5	SPB-5, Equity-5	G27, G36
HI-1701	DB-1701, HP-1701, DB-1701P, CP-Sil 19 CB	AT-1701(+)	OPTIMA-1701	ZB-1701	007-1701	Rtx-1701	BP10	SPB-1701, Equity-1701	G46
HI-17	DB-17, HP-17, DB-608, CP-Sil 24 CB	AT-50(+)	OPTIMA-17	ZB-50	007-17	Rtx-50	BPX50	SPB-50	G3
HI-624	DB-624, HP-624	AT-624(+)	OPTIMA-1301, OPTIMA-624	ZB-624	007-624, 007-1301	Rtx-1301, Rtx-624	BP624	SPB-624	G43
HI-WAX	DB-Wax, HP-Wax, CP Wax 52 CB	AT-Wax(+), EC-Wax(+)	OPTIMA-WAX	ZB-Wax	007-CW	Rtx-Wax	BP20	-	G14, G15, G16
HI-ACID (FFAP)	DB-FFAP	AT-1000(+), EC-1000(+)	-	ZB-FFAP	007-FFAP	Stabilwax-DA	BP21	Nukol	G14, G15, G16, 25, G35, G39
HI-1 MS	DB-1 ms (UI), HP-1 ms, VF-1 ms	AT-1 ms(+)	OPTIMA-1 MS (accent)	ZB-1 ms	007-1 ms	Rxi-1 ms	BP1	Equity-1	G1, G2, G9, G38
HI-5 MS	DB-5 ms (UI), HP-5 ms	AT-5 ms(+)	OPTIMA-5 MS (accent)	ZB-5 ms	007-5 ms	Rtx-5 MS, Rxi-5 MS	BPX5	Equity-5	G27, G36, G41
HI-5 MS Xil	DB-5 ms (UI), VF-5 ms	-	OPTIMA-5 MS (accent)	ZB-5 ms	-	Rxi-5 Sil MS	-	SLB-5 ms	G27, G36, G41
HI-XMLB	DB-XLB	-	OPTIMA-XLB	ZB-XLB (HT)	-	Rtx-XLB	-	MDN-12	-
HI-35 MS	DB-35 ms (UI), VF-35 ms	-	OPTIMA-35 MS	-	007-35 ms	Rxi-35 Sil MS	BPX35	SPB-35	G28, G32, G42
HI-17 MS	DB-17 ms, VF-17 ms	-	OPTIMA-17 MS	-	-	Rxi-17 Sil MS	BPX50	-	G3
HI-624 MS	VF-1301 ms, VF-624 ms	-	OPTIMA-624 LB	-	-	Rxi-624 Sil MS	-	-	G43
HI-WAX MS	InnoWax, VF-Wax ms	AT-Wax ms(+)	-	ZB-Wax plus	-	Stabilwax MS	-	-	G14, G15, G16
HI-10	HP-88, CP-Sil 88	AT-Silar 10(+)	-	ZB-FAME	-	Rtx-2560	BPX70	SP-2560	G5, G8, G48
HI-200	DB-200, DB-210, VF-200 ms	AT-210(+)	OPTIMA-210	-	007-210	Rtx-200	-	-	G6
HI-225	DB-225, HP-225	AT-225(+)	OPTIMA-225	-	007-225	Rtx-225	BP225	SPB-225	G7, G19, G26
HI-35	DB-35, HP-35	AT-35(+)	-	ZB-35	007-11, 007-35	Rtx-35	-	SPB-35, SPB-608	G28, G32, G42
HI-50	DB-23, VF-23 ms	AT-Silar 90(+)	-	-	-	Rtx-2330	BPX70	SP-2330, SP2331, SP2380	G8
HI-FFAP EXT	DB-FFAP	AT-1000(+), EC-1000(+)	-	ZB-FFAP	007-FFAP	Stabilwax-DA	BP21	Nukol	G14, G15, G16, 25, G35, G39

This is a general phase-to-phase cross reference which holds for the vast majority of GC applications. It is possible that owing to differences in manufacturing process small differences in selectivity could occur.

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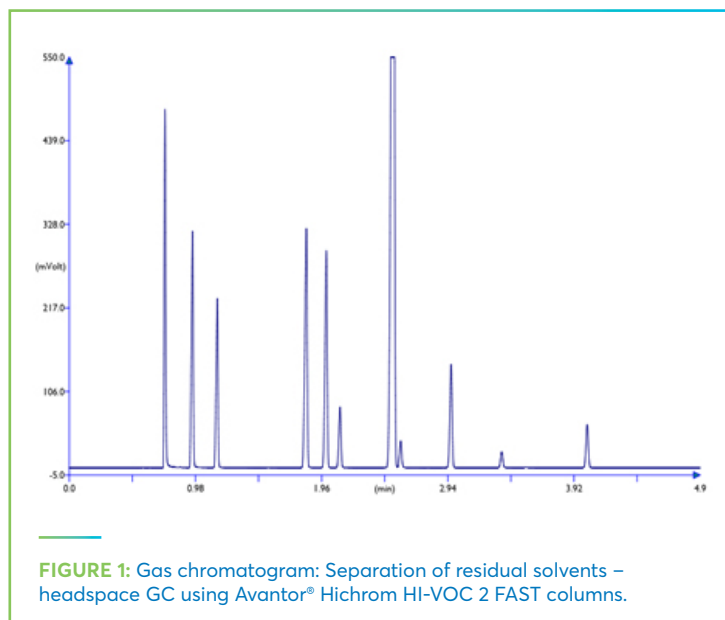
HOW TO ACHIEVE SHORTER GC ANALYSIS TIMES USING FAST GC

By selecting the Fast GC format for your required phase, it is possible to decrease the run time, thereby generating results faster. Fast GC allows the GC user to reduce the analysis time while keeping an adequate resolution power, thus increasing your throughput. Fast GC can be applied to the analysis of complex mixtures and can shorten analysis time by up to 10 times compared to conventional GC.

To carry out Fast GC, a shorter column with a smaller internal diameter (so-called 'narrow bore' column) is required. A high temperature rate (usually more than 15 °C/min) and a high acquisition rate on the GC detector is required to make sure that peak shape does not deteriorate.

Internal diameter	Length	Film thickness (µm)	Theoretical plates (N)
	2.5 m	0.05	50000
50 µm	5 m	0.10	100000
	5 m	0.10	50000
100 µm	10 m	0.20	100000

HI-VOC 2 FAST: ALTERNATIVE FOR HI-624 FOR FASTER SEPARATIONS OF RESIDUAL SOLVENTS ACCORDING TO ICH Q3C (R6)



Proprietary phases


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STATIONARY PHASE NAME	STATIONARY PHASE COMPOSITION	APPLICATIONS
HI-BASIC	Proprietary Phase developed for aliphatic and aromatics Amines	C-12992
HI-BIODIESEL 103	Proprietary Phase developed for Biodiesel EN14103 analysis	C-13027
HI-BIODIESEL 105	Proprietary Phase developed for Biodiesel EN14105, D6584 analysis	C-13028
HI-DAI 1 & HI-DAI 2	Proprietary Phase developed for Direct Aqueous Injections	C-13065
HI-LAP	Proprietary Phase developed for Lipid Analysis Phase, Saturated and Unsaturated Triglycerides, Sterols and Lipid analysis	C-12985
HI-PAH and HI-PAH 2	Proprietary Phase developed for PAHs analysis	C-13062
HI-POF 1 and HI-POF 2	Proprietary Phase developed for pesticides	C-12997
HI-SOLVE 1 and HI-SOLVE 2	Proprietary Phase developed for complex solvent mix	C-13066
HI-VOC 1 and HI-VOC 2	Proprietary Phase developed for Volatile Organic Compounds	C-13022
HI-XMLB	Proprietary Phase developed for semi-volatiles environmental - low bleeding	C-13067
HI-ALC 1 and HI-ALC 2	Proprietary Phase developed for blood alcohol analysis	C-13068

EXAMPLES OF PROPRIETARY PHASES:

HI-LAP PHASE

A range of phases have been developed to enable superior separation for specific applications. For example, the LAP (Lipids Analysis Phase) is a dedicated stationary phase. The phase is optimised for lipids, sterols and saturated and unsaturated triglyceride separations, stable over 370 °C. The HI-LAP is predominantly used for the classification of natural oils mapping lipids and triglycerides which is important in understanding the origin of oils for preventing counterfeit products.

HI-OVW PHASE

Specifically for food ingredient manufacturers such as those doing analysis of waxes often present in edible oils. It is important to remove these waxes as these negatively affect the product. This phase could be useful where other GC columns are unable to provide the required separation.

CHIRAL GC

Chiral GC is an important technique, especially in the development and manufacture of flavours and fragrances but it is also useful in other application areas such as pharmaceuticals. We offer both standard and novel cyclodextrin-based chiral phases.

STANDARD CHIRAL PHASES

Avantor® Hichrom GC standard cyclodextrin chiral phases are available with the cyclodextrin in either beta or gamma configuration with seven or eight glucose subunits respectively. Four different modifications to the -OH group are available giving rise to six different chiral phases.

STATIONARY PHASE NAME	STATIONARY PHASE COMPOSITION
HI-DEX DAC Beta	Diacetyl TBS Beta Cyclodextrin based
HI-DEX DAC Gamma	Diacetyl TBS Gamma Cyclodextrin based
HI-DEX DET Beta	Diethyl TBS Beta Cyclodextrin based
HI-DEX DET Gamma	Diethyl TBS Gamma Cyclodextrin based
HI-DEX DMP Beta	Dimethyl-pentyl Beta Cyclodextrin based
HI-DEX DMT Beta	Dimethyl TBS Beta Cyclodextrin based

PROPRIETARY CHIRAL PHASES

These phases use unique modifications to the cyclodextrin phase to give differentiated performance for the separation of

enantiomers. As the full mechanism of chiral separations is still not fully understood, having access to unique chiral phases is helpful to solve such analytical problems.

UNIQUE CHIRAL PHASES

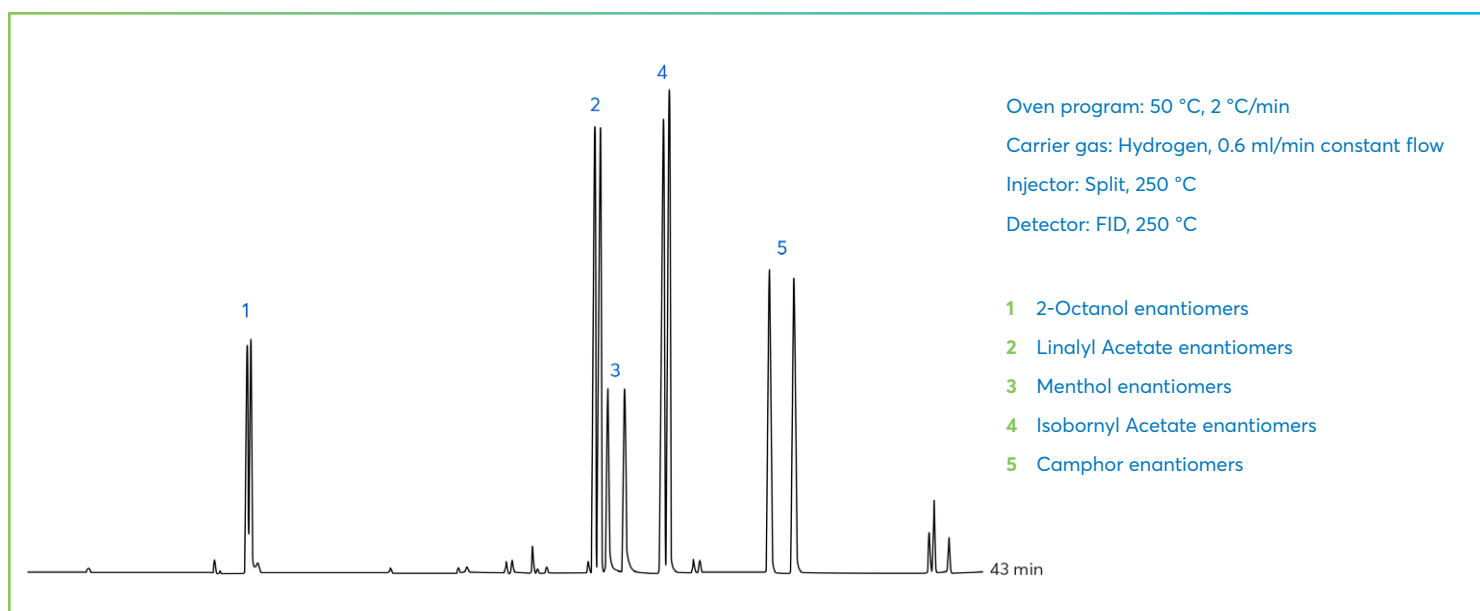
STATIONARY PHASE NAME	STATIONARY PHASE COMPOSITION	APPLICATIONS
HI-DEX B-SE and HI-DEX B-03	Proprietary Cyclodextrin-Beta based chiral phase	C-12990
HI-DEX G-01 and HI-DEX G-03	Proprietary Cyclodextrin-Gamma based chiral phase	C-12993

Please contact the technical team for information on applications about additional unique phases for specific applications.

Chiral GC is predominantly required in the development and manufacture of flavours and fragrances because the human olfactory system is capable of discerning between two different enantiomers of the same molecule. Indeed, the manufacture of the incorrect enantiomer can give rise to very undesirable odours.

Below is a separation of two enantiomers of five different compounds as may be found in a typical fragrance mixture. The HI-DEX G-01 phase clearly separates each enantiomer giving a very satisfactory chromatogram.

CHIRAL GC SEPARATION USING THE AVANTOR® HICHROM HI-DEX G-01 PHASE



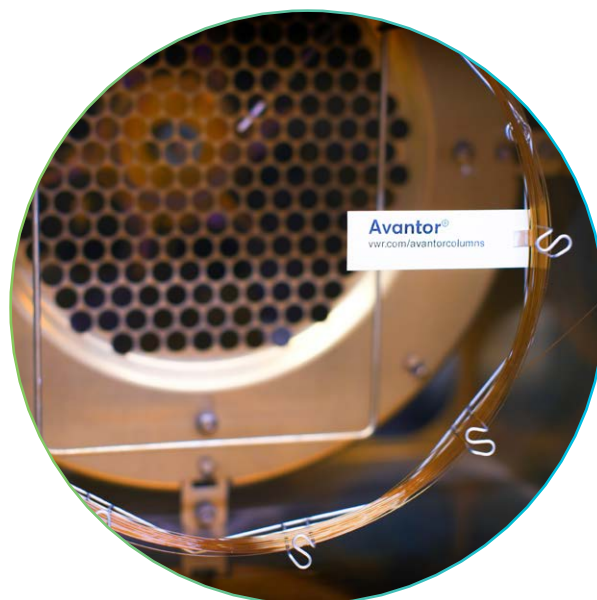
RETENTION GAPS

A retention gap is a section of uncoated fused silica capillary which is inserted between the injector port and the column to give a section of no retention and, therefore, no separation. The length of the retention gap should be sufficient to ensure that all the liquid solvent is retained within it, and only enters the separation column as vapour.

Retention gaps, therefore, provide the following advantages:

- Act as a guard column
- Cold on-column injections possible
- Large injections possible with a long retention gap
- Direct insert with large syringe

Retention gap	Application	High temp.	Lengths (m)	IDs (mm)
CW retention gap / pre-column	Deactivation mainly for polar solvents	-		
DPTMDS retention gap / pre-column	General purpose deactivation for both a-polar and polar solvents	Available	1 to 60	0.05 to 0.53
HMDS retention gap / pre-column	Deactivation mainly for a-polar solvents	Available		



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AUSTRIA

VWR International GmbH
Graumannsgasse 7
1150 Vienna
Tel.: +43 1 97 002 0
info.at@vwr.com

BELGIUM

VWR International bv
Researchpark Haasrode 2020
Geldenaaksebaan 464
3001 Leuven
Tel.: +32 (0) 16 385 011
vwr.be@vwr.com

CANADA

VWR International
2360 Argentia Road
Mississauga, Ontario L5N 5Z7
Tel.: +1 800 932 5000
Canada_Orders@vwr.com

CHINA

VWR (Shanghai) Co., Ltd
Bld.No.1, No.3728 Jinke Rd,
Pudong New District
Shanghai, 201203- China
Tel.: 400 821 8006
info_china@vwr.com

CZECH REPUBLIC

VWR International s. r. o.
Veetee Business Park
Pražská 442
CZ - 281 67 Stříbrná Skalice
Tel.: +420 321 570 321
info.cz@vwr.com

DENMARK

VWR International A/S
Tobaksvejen 21
2860 Søborg
Tel.: +45 43 86 87 88
info.dk@vwr.com

FINLAND

VWR International Oy
Valimotie 9
00380 Helsinki
Tel.: +358 (0) 9 80 45 51
info.fi@vwr.com

FRANCE

VWR International S.A.S.
Le Périgares – Bâtiment B
201, rue Carnot
94126 Fontenay-sous-Bois cedex
Tel.: 0 825 02 30 30* (national)
Tel.: +33 (0) 1 45 14 85 00 (international)
info.fr@vwr.com
* 0,18 € TTC/min + prix appel

GERMANY

VWR International GmbH
Hilpertstraße 20a
D - 64295 Darmstadt
Tel.: 0800 702 00 07* (national)
Tel.: +49 (0) 6151 3972 0 (international)
info.de@vwr.com
*Freecall

HUNGARY

VWR International Kft.
Simon László u. 4.
4034 Debrecen
Tel.: +36 52 521130
info.hu@vwr.com

INDIA
Avantor Performance Materials India Limited
17th Floor, Building No. 5, Tower C
DLF Cyber City Phase – III
Gurgaon - 122002, Haryana
Tel.: +91-1244-65-6700
chromatography.india@avantorsciences.com

IRELAND

VWR International Ltd
Orion Business Campus
Northwest Business Park
Ballycoolin
Dublin 15
Tel.: +353 (0) 1 88 22 222
sales.ie@vwr.com

ITALY

VWR International S.r.l.
Via San Giusto 85
20153 Milano (MI)
Tel.: +39 02 3320311
info.it@vwr.com

KOREA

VWR International ~
17, Daehak 4-ro, Yeongtong-gu,
Suwon-si, Gyeonggi-do
Tel.: +82 31 645 7256
saleskorea@avantorsciences.com

THE NETHERLANDS

VWR International B.V.
Postbus 8198
1005 AD Amsterdam
Tel.: +31 (0) 20 4808 400
info.nl@vwr.com

MEXICO

VWR International, S.de R.L. de C.V.
Km. 14.5 Carretera
Tlalnepantla-Cuautitlán
Col. Lechería
Tultitlán Edo. de México
CP 54940
Tel.: +52 (55) 5005 0100
vwrmx@vwr.com

MIDDLE EAST & AFRICA

VWR International FZ-LLC
Office 203, DSP Lab Complex,
Dubai Science Park,
Dubai, United Arab Emirates
Tel.: +971 4 5573271
Info.mea@vwr.com

NORWAY

VWR International AS
Brynsalleen 4,
0667 Oslo
Tel.: +47 22 90 00 00
info.no@vwr.com

POLAND

VWR International Sp. z o.o.
Limbowa 5
80-175 Gdansk
Tel.: +48 58 32 38 200
info.pl@vwr.com

PORTUGAL

VWR International -
Material de Laboratório, Lda
Centro Empresarial de Alfragide
Rua da Indústria, nº 6
2610-088 Amadora
Tel.: +351 21 3600 770
info.pt@vwr.com

SINGAPORE

VWR Singapore Pte Ltd
18 Gul Drive
Singapore 629468
Tel.: +65 6505 0760
sales.sg@vwr.com

SPAIN

VWR International Eurolab S.L.U.
C/ Tecnología 5-17
A-7 Llinars Park
08450 - Llinars del Vallès
Barcelona
Tel.: +34 902 222 897
info.es@vwr.com

SWEDEN

VWR International AB
Fagerstagatan 18a
163 94 Stockholm
Tel.: +46 (0) 8 621 34 00
kundservice.se@vwr.com

SWITZERLAND

VWR International GmbH
Lerzenstrasse 16/18
8953 Dietikon
Tel.: +41 (0) 44 745 13 13
info.ch@vwr.com

UK

VWR International Ltd
Customer Service Centre
Hunter Boulevard - Magna Park
Lutterworth
Leicestershire
LE17 4XN
Tel.: +44 (0) 800 22 33 44
uksales@vwr.com

UNITED STATES

VWR International, LLC
100 Matsonford Road
Building One Suite 200
Radnor, PA 19087
Tel.: +1 800 932 5000
VWRCustomerService@vwr.com

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